



A Cavagna Group Company

S22 Commercial & Industrial Regulator Product Bulletin





1 PRODUCT OVERVIEW

The S22 regulator is a direct acting, balanced inlet pressure reducing regulator. The S22 is a spring-open design that is commonly used on commercial & industrial meter sets as well as smaller station applications. The S22 is available with a Valve Safety Integrated (VSI-22), an integrally mounted slam shut valve (SSV) which can provide Over Pressure Shut Off (OPSO) and/or Under Pressure Shut Off (UPSO). The VSI-22 is a completely independent device, providing the system with over pressure protection without any external devices needed.

The S22 features a dual lever arm design, which allows the actuator to be mounted directly above the internal valve components. This offers top entry accessibility for quick maintenance. The balanced inlet provides stable delivery pressure as inlet pressure changes, and allows the use of a single 1-3/8" orifice for all inlet pressures. This simplifies product sizing & selection and reduces inventory.

2 MATERIALS OF CONSTRUCTION

Mesura S22 Regulator

BODY: Ductile Iron
DIAPHRAGMS CASING: Aluminum
DIAPHRAGMS: Nitrile (NBR)
SPRINGS: Stainless steel
LEVER ARM & PINS: SST, Steel & Zamak
ACTUATOR COUPLER: Plastic
STEM/PLUG ASSEMBLY: Stainless steel
PRESSURE SENSING: External
FITTINGS: Steel
ORIFICE: Brass
DISCS AND O-RINGS: Nitrile (NBR)
DIAPHRAGM PLATES: Steel
CLOSING CAP: Zinc Plated Steel
FASTENERS: Zinc Plated Steel
ADJUSTING SCREW/BOLT: Brass / Steel

Mesura VSI-22 Slam Shut Valve

MOUNTING FLANGE: Brass Alloy
SSV SUPPORT: Aluminum Bar Stock
COVER: Aluminum
SPRINGS: Stainless steel
STEM: Stainless steel
ADJUSTING SCREW: Brass
BALL BEARING: Stainless steel
FITTINGS: Steel
DISCS AND O-RINGS: Nitrile (NBR)
DIAPHRAGM: Nitrile/Reinforced NBR
DIAPHRAGM PLATES: Steel
CLOSING CAP: Brass
FASTENERS: Steel
PRESSURE SENSING: External

3 BASICS OF OPERATION

The Mesura S22 is a spring to open, direct operated regulator. Outlet pressure registers on the bottom of the diaphragm, which is opposed by the regulating spring. Set point is determined by the adjustment of the regulating spring. When outlet pressure drops below the set point, the regulating spring will force the diaphragm assembly down. This downward force is translated to the lever arm assembly, where the top beam transfers the force to the outer edge of the 2 lever arms. These lever arms pivot, using the downward force from the beam to lift the stem and plug away from the orifice, increasing the flow of gas to the downstream system.

As outlet pressure increases, the diaphragm will overcome the spring force and begin to move up and compress the regulating spring. This will pull the beam up, pulling up on the outer edge of the lever arms. As the lever arms pivot, the upward force from the beam will push the stem and the plug down until the plug presses into the orifice, stopping the flow of gas to the downstream system.

The VSI-22 slam shut valve operates independently from the S22 and can feature an OPSO or an UPSO. To activate the OPSO, downstream pressure must overcome the OPSO spring set point and move the diaphragm down (away from the orifice) until the stem releases and the shutoff spring forces the disk into the orifice. To activate the UPSO, downstream pressure must drop below the UPSO set point until the UPSO spring can force the VSI-22 diaphragm up (toward the orifice) until the stem releases and the shutoff spring forces the disk into the orifice.

4 SPECIFICATIONS

Table 1: S22 Regulator Specifications

| | | | | | | |
|---|-----------------|--------------|----------|---|------------------------------|------------------------------|
| Operating Inlet Pressure | BP/MP/AP | 87 psig | 6 bar | Emergency Inlet Pressure | 290 psig | 20 bar |
| | APA | 290 psig | 20 bar | Emergency Outlet Pressure (Casing) | 87 psig | 6 bar |
| Operating Outlet Pressure Range | | See Table 11 | | | Operating Temperature | -20 to 60 °C -4 to 140 °F |
| Maximum Outlet Pressure to avoid damage to internal parts | BP | 5 psig | 345 mbar | Body Sizes | NPS 2 | |
| | MP | 11 psig | 760 mbar | Flange Ratings | CL125 FF or CL150 RF | |
| | AP/APA | 87 psig | 6 bar | Vent Connection | 1/2" NPT | |
| Maximum Differential Pressure | BP/MP/AP | 87 psid | 6 bar | Sense Line Connection | 1/2" NPT | |
| | APA | 285 psid | 19.7 bar | Dimensions & Weight | See Section 11 | |
| Orifice Size | | 1-3/8" | | | Wide Open Cg | 810 |

BP: Base Pressure, MP: Medium Pressure, AP: Apex Pressure, APA: Apex Piston Assembly

Table 2: VSI-S22 SSV Specifications

| | | | | |
|---|----------------|--------|---|--------------------------------------|
| Emergency Inlet Pressure (Body) | 290 psig | 20 bar | Over Pressure Shut Off Accuracy | BP: AG 10 MP & APTR: AG 5 |
| Emergency Outlet Pressure (Casing) | 87 psig | 6 bar | Under Pressure Shut Off Accuracy | BP: AG 20 MP: AG 10 APTR: AG 5 |
| Dimensions & Weight | See Section 11 | | Sense Line Connection | 1/8" NPT |
| Vent Connection | 1/8" NPT | | | |

5 AVAILABLE SAFETY FEATURES

OVERPRESSURE SHUT-OFF (OPSO)

If outlet pressure reaches the OPSO set point, the flow of gas is shut off at the inlet of the regulator. This requires a manual reset. OPSO is available standalone or with UPSO.

UNDERPRESSURE SHUT-OFF (UPSO)

If outlet pressure decreases to the UPSO set point, the flow of gas is shut off at the inlet of the regulator. This requires a manual reset.

MONITOR CONSTRUCTION

For monitor applications, an additional channel is added to the balancing system to improve reaction time of the monitor regulator. This provides a faster take-over of the monitor to minimize outlet pressure surges.

INTERNAL DAMPER

For constructions without IRV, the IRV spring is used to function as a damper to absorb surges in outlet pressure. This improves regulator stability, especially in the presence of small, quick changes in outlet pressure.

TOKEN INTERNAL RELIEF VALVE (IRV)

The internal relief valve will release a small amount of gas through the vent during an overpressure event. When the pressure decreases, the IRV re-seats, stopping the release of gas. This protects the regulator from brief pressure surges, such as thermal expansion.

6 OPERATIONAL SCHEMATICS

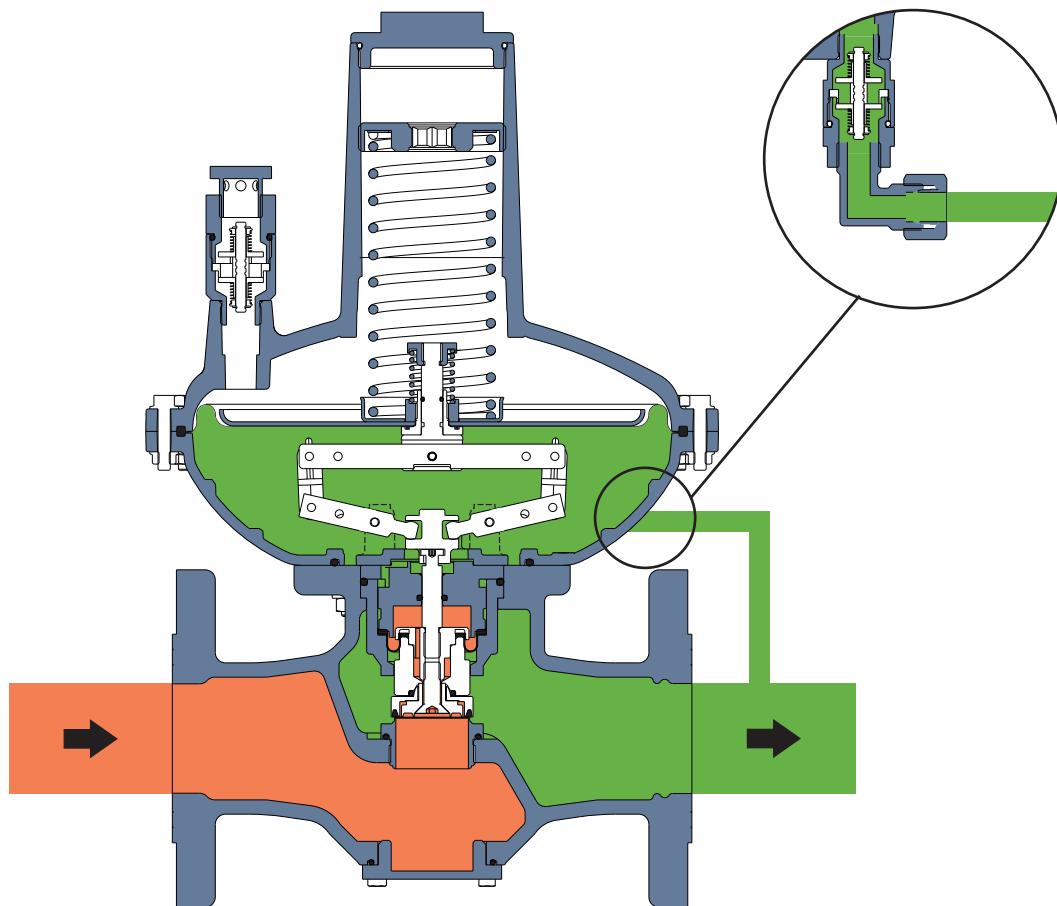


Figure 1: Mesura S22 BP & MP Schematic

The S22 regulator has 2 different actuators and 2 different balancing systems available that create the Base Pressure (BP), Medium Pressure (MP), Apex Pressure (AP), and Apex Piston Assembly (APA) constructions.

ACTUATOR & LEVER SYSTEM: The BP and MP constructions represented in Figure 1 use the standard actuator and lever system but have several different components designed for the respective outlet pressure ranges. The AP and APA constructions use a higher pressure actuator and lever system with a diaphragm limiter to allow for higher outlet pressures. The AP/APA actuator can be seen in Figure 3.

BALANCING SYSTEM: The balancing system utilized in the body determines the operating inlet pressure. The BP, MP and AP constructions utilize a balancing system that features a balancing diaphragm for improved performance at lower inlet pressures. This balancing system also has a monitor version available to improve monitor take over speed. These balancing systems can be seen in Figure 2. The APA version features the Apex Piston Assembly, which allows for inlet pressures up to 290 psig. The Apex Piston Assembly can be seen in Figure 3.

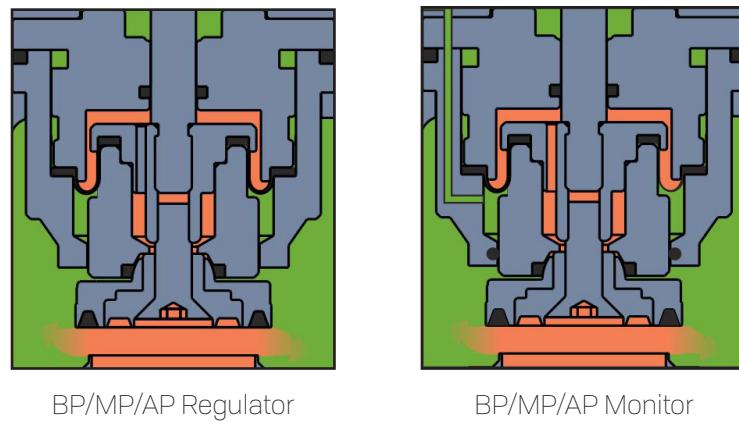


Figure 2: Alternative Trim Configurations

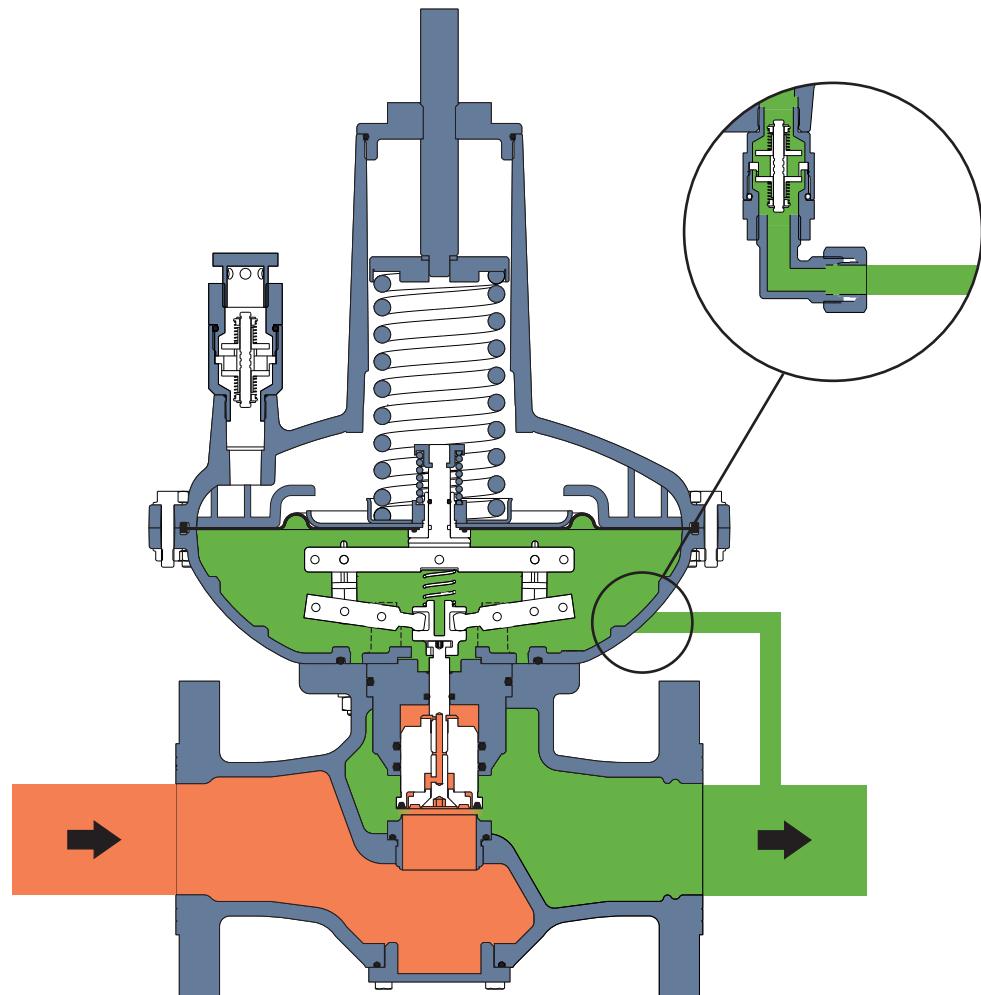


Figure 3: Mesura S22 APA Schematic

The VSI-22 is available as an OPSO only device or an OPSO/UPSO device. The VSI-22 operates completely independently from the S22, only sharing the S22 body. During normal operation, the VSI-22 has no impact on the regulator. Once the OPSO or UPSO set point is reached and the VSI-22 activates and gas is stopped at the regulator inlet. The VSI-22 requires a manual reset.

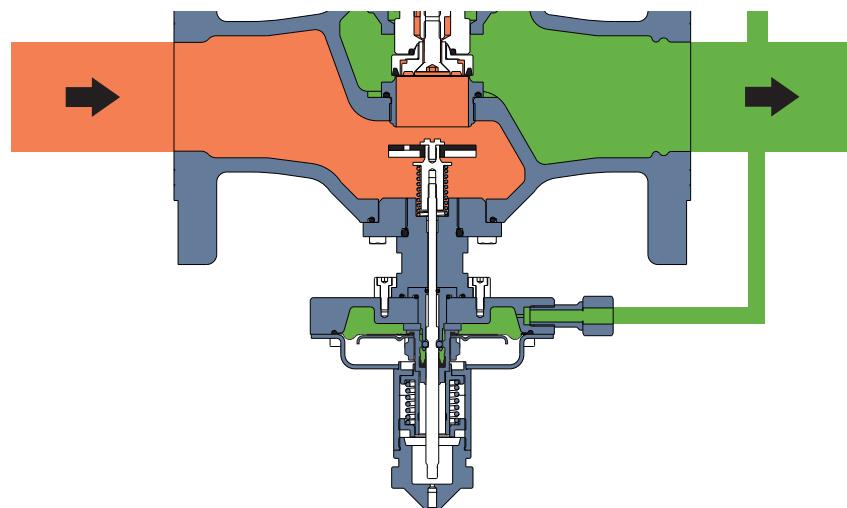


Figure 4: VSI-22 OPSO Only

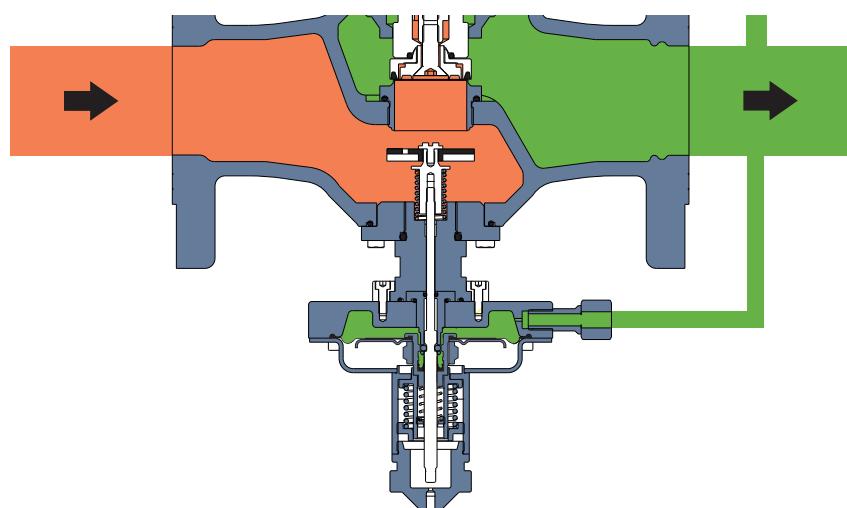


Figure 5: VSI-22 OPSO/UPSO

7 CAPACITY TABLES

Additional capacity information is available upon request.

Capacity data in Tables 3-9 was collected in accordance with EN334. As such, most of the information is displayed as AC5, AC10 or AC20. AC is the Accuracy Class associated with the flow rate. AC5 reflects +/- 5% from the set point of the regulator in gauge pressure. AC10 = +/- 10% and AC20 = +/- 20%.

Table 3: Capacity of BP Construction
Capacities in SCFH of 0.6 SG Natural Gas (14.7 PSIA and 60° F)

| Inlet Pressure | | Outlet Pressure Setting and Accuracy Class | | |
|----------------|------|--|----------------------|---------------------|
| | | 7" w.c. | 14" w.c. | 28" w.c. |
| PSIG | Barg | +2/-1" w.c. (AC10) | +/-2" w.c. (AC10) | +/-1% ABS (AC10) |
| 0.5 | .035 | 2,908 | | |
| 1 | .069 | 4,706 | 4,706 | |
| 2 | .138 | 5,915 | 5,782 | 5,701 |
| 3 | .207 | 8,401 | 7,908 | 7,446 |
| 5 | .345 | 11,788 | 10,296 | 9,818 |
| 7.5 | .517 | 14,279 | 12,981 | 12,981 |
| 10 | .690 | 17,890 | 16,264 | 16,264 |
| 15 | 1.03 | 22,934 | 22,934 | 20,770 |
| 20 | 1.38 | 28,514 | 28,842 | 27,335 |
| 25 | 1.72 | | 34,408 | 33,692 |
| 30 | 2.07 | | | 39,839 |
| 40 | 2.76 | | | 48,792 |
| 50 | 3.45 | | | 59,684 |
| 60 | 4.14 | | | |
| 80 | 5.52 | | | 69,234 |
| 87 | 6.0 | | | |

Table 4: Capacity of MP Constructions
Capacities in SCFH of 0.6 SG Natural Gas (14.7 PSIA and 60° F)

| Inlet Pressure | | Outlet Pressure Setting and Accuracy Class | | | | | | | |
|----------------|------|--|--------|--------|--------|--------|--------|----------|------|
| | | 2 PSIG | | 3 PSIG | | 5 PSIG | | 7.5 PSIG | |
| PSIG | Barg | AC10 | AC5 | AC10 | AC5 | AC10 | AC5 | AC10 | AC10 |
| 3 | .207 | 5,000 | | | | | | | |
| 5 | .345 | 6,500 | 4,849 | 6,304 | | | | | |
| 7.5 | .517 | 9,826 | 4,976 | 8,438 | 4,111 | 8,005 | | | |
| 10 | .690 | 12,064 | 5,797 | 10,407 | 7,142 | 12,191 | 5,207 | 7,281 | |
| 15 | 1.03 | 15,298 | 7,789 | 14,063 | 9,355 | 16,256 | 7,356 | 12,116 | |
| 20 | 1.38 | 19,042 | 9,102 | 17,017 | 12,570 | 22,063 | 9,326 | 15,070 | |
| 25 | 1.72 | 23,776 | 10,974 | 19,994 | 14,486 | 28,336 | 11,310 | 18,338 | |
| 30 | 2.07 | 29,187 | 12,929 | 23,486 | 15,987 | 34,636 | 13,280 | 22,128 | |
| 40 | 2.76 | 39,694 | 14,570 | 33,334 | 20,005 | 43,188 | 16,264 | 31,379 | |
| 50 | 3.45 | 47,914 | 17,085 | 41,630 | 27,284 | 49,906 | 19,830 | 39,078 | |
| 60 | 4.14 | 55,473 | 19,770 | 49,150 | 34,897 | 55,006 | 23,650 | 45,882 | |
| 80 | 5.52 | 70,766 | 26,559 | 65,339 | 36,716 | 61,795 | 29,693 | 58,565 | |
| 87 | 6.0 | 73,560 | 31,155 | 71,397 | 36,169 | 65,130 | 31,155 | 62,743 | |



Gas Solutions

Table 5: Capacity of AP Constructions

Capacities in SCFH of 0.6 SG Natural Gas (14.7 PSIA and 60° F)

| Inlet Pressure | | Outlet Pressure Setting and Accuracy Class | | | | | | | | | |
|----------------|------|--|--------|---------|--------|---------|--------|---------|--------|---------|--------|
| | | 7.5 PSIG | | 10 PSIG | | 15 PSIG | | 20 PSIG | | 25 PSIG | |
| PSIG | Barg | AC5 | AC10 | AC5 | AC10 | AC5 | AC10 | AC5 | AC10 | AC5 | AC10 |
| 10 | .690 | 7,102 | 10,534 | | | | | | | | |
| 15 | 1.03 | 9,520 | 16,443 | 9,520 | 16,443 | | | | | | |
| 20 | 1.38 | 13,295 | 22,023 | 13,295 | 22,023 | 12,534 | 19,338 | | | | |
| 25 | 1.72 | 18,278 | 28,648 | 18,278 | 28,648 | 19,994 | 25,903 | 9,853 | 19,218 | | |
| 30 | 2.07 | 24,038 | 35,810 | 24,038 | 35,810 | 27,156 | 32,289 | 16,057 | 25,485 | 18,502 | 25,485 |
| 40 | 2.76 | 35,079 | 47,747 | 35,079 | 47,747 | 39,093 | 43,629 | 28,464 | 38,019 | 30,439 | 38,019 |
| 50 | 3.45 | 45,733 | 56,774 | 45,733 | 56,774 | 47,150 | 55,357 | 39,114 | 50,552 | 40,436 | 50,552 |
| 60 | 4.14 | 56,178 | 64,235 | 56,178 | 64,235 | 54,313 | 66,399 | 47,800 | 62,668 | 49,090 | 62,668 |
| 80 | 5.52 | 71,472 | 75,799 | 71,472 | 75,799 | 72,591 | 77,962 | 57,589 | 79,081 | 62,892 | 79,081 |
| 87 | 6.0 | 73,561 | 77,888 | 73,561 | 77,888 | 75,724 | 80,051 | 61,343 | 82,215 | 67,070 | 82,215 |

Table 6: Capacity of AP Constructions

Capacities in SCFH of 0.6 SG Natural Gas (14.7 PSIA and 60° F)

| Inlet Pressure | | Outlet Pressure Setting and Accuracy Class | | | | | | | | | |
|----------------|------|--|--------|---------|--------|---------|--------|---------|--------|---------|--------|
| | | 30 PSIG | | 35 PSIG | | 40 PSIG | | 50 PSIG | | 58 PSIG | |
| PSIG | Barg | AC5 | AC10 | AC5 | AC10 | AC5 | AC10 | AC5 | AC10 | AC5 | AC10 |
| 40 | 2.76 | 23,351 | 33,125 | | | | | | | | |
| 50 | 3.45 | 30,812 | 43,569 | 27,391 | 39,988 | 21,635 | 32,453 | | | | |
| 60 | 4.14 | 39,168 | 54,014 | 35,895 | 50,433 | 33,165 | 47,449 | 28,872 | 41,033 | | |
| 80 | 5.52 | 58,565 | 70,427 | 54,058 | 68,698 | 50,302 | 67,258 | 47,896 | 60,803 | 30,439 | 47,822 |
| 87 | 6.0 | 62,743 | 73,561 | 57,371 | 73,561 | 52,895 | 73,561 | 56,252 | 67,070 | 34,617 | 54,089 |

Table 7: Capacity of APA Constructions

Capacities in Thousands of SCFH of 0.6 SG Natural Gas (14.7 PSIA and 60° F)

| Inlet Pressure | | Outlet Pressure Setting and Accuracy Class | | | | | | | | | | | |
|----------------|------|--|------|------|---------|------|------|---------|------|------|---------|------|------|
| | | 5 PSIG | | | 10 PSIG | | | 15 PSIG | | | 20 PSIG | | |
| PSIG | Barg | AC5 | AC10 | AC20 | AC5 | AC10 | AC20 | AC5 | AC10 | AC20 | AC5 | AC10 | AC20 |
| 15 | 1.03 | 2.2 | 6.7 | 14.4 | | | | | | | | | |
| 20 | 1.38 | 2.8 | 8.4 | 18.9 | 3.8 | 8.2 | 18.3 | | | | | | |
| 30 | 2.07 | 3.8 | 11.2 | 26.2 | 5.5 | 12.5 | 28.3 | 11.4 | 19.8 | 31.1 | 6.6 | 12.2 | 23.2 |
| 40 | 2.76 | 5.5 | 12.7 | 34.9 | 6.9 | 17.1 | 38.4 | 16.8 | 27.9 | 42.3 | 11.1 | 22.3 | 37.1 |
| 60 | 4.14 | 7.8 | 16.8 | 51.7 | 9.7 | 36.5 | 57.9 | 23.6 | 43.8 | 62.8 | 18.6 | 41.9 | 57.3 |
| 80 | 5.52 | 10.7 | 32.8 | 71 | 12.3 | 55.6 | 77 | 37.8 | 62.8 | 83.8 | 24.1 | 60.3 | 76.8 |
| 100 | 6.9 | 15.1 | 68.1 | 94.2 | 14.7 | 70.1 | 95 | 65.3 | 86.8 | 105 | 26.3 | 76.1 | 96.9 |
| 125 | 8.62 | 37 | 96.7 | 116 | 21.3 | 94 | 120 | 92.1 | 112 | 128 | 35.7 | 93.3 | 119 |
| 150 | 10.3 | 68.5 | 120 | 138 | 41.7 | 124 | 147 | 114 | 136 | 150 | 49 | 110 | 142 |
| 175 | 12.1 | 101 | 156 | 170 | 106 | 165 | 176 | 132 | 163 | 172 | 61.9 | 131 | 171 |
| 200 | 13.8 | 154 | 174 | 185 | 148 | 190 | 195 | 158 | 185 | 195 | 73.1 | 153 | 196 |
| 225 | 15.5 | 170 | 192 | 205 | 181 | 198 | 207 | 187 | 210 | 219 | 90.5 | 168 | 208 |
| 250 | 17.2 | 173 | 197 | 210 | 191 | 199 | 211 | 199 | 219 | 228 | 104 | 185 | 214 |
| 275 | 19.0 | 173 | 197 | 210 | 191 | 199 | 211 | 203 | 222 | 227 | 129 | 193 | 219 |
| 290 | 20.0 | 173 | 197 | 210 | 191 | 199 | 211 | 206 | 224 | 224 | 151 | 193 | 221 |

APA Constructions require a differential pressure of 7.25 psig or more for optimal performance

Table 8: Capacity of APA Constructors

Capacities in Thousands of SCFH of 0.6 SG Natural Gas (14.7 PSIA and 60° F)

| Inlet Pressure | | Outlet Pressure Setting and Accuracy Class | | | | | | | | | | | |
|----------------|------|--|------|------|----------------------------|------|------|---------|------|------|---------|------|------|
| | | 25 PSIG (Dark Green Spring) | | | 25 PSIG (Yellow Spring) | | | 30 PSIG | | | 35 PSIG | | |
| PSIG | Barg | AC5 | AC10 | AC20 | AC5 | AC10 | AC20 | AC5 | AC10 | AC20 | AC5 | AC10 | AC20 |
| 30 | 2.07 | 7.3 | 14.4 | 24.6 | | | | | | | | | |
| 40 | 2.76 | 12 | 23.7 | 37.6 | 11.4 | 13.6 | 40.7 | 10.6 | 14.2 | 36.2 | | | |
| 60 | 4.14 | 19.8 | 42.8 | 57.7 | 15.2 | 24.9 | 54.6 | 16.3 | 28.6 | 54.2 | 18 | 34.1 | 53.6 |
| 80 | 5.52 | 25.9 | 61.2 | 77.5 | 18.9 | 36.2 | 68.6 | 22 | 43 | 72.3 | 26.7 | 53.2 | 77.8 |
| 100 | 6.9 | 29.2 | 77.4 | 98.2 | 23.7 | 65.8 | 85 | 27.6 | 68.9 | 90.9 | 33.5 | 73.5 | 99.7 |
| 125 | 8.62 | 40.1 | 95.6 | 121 | 25.3 | 86.9 | 106 | 32.3 | 91 | 113 | 42.8 | 97.2 | 124 |
| 150 | 10.3 | 55 | 114 | 144 | 25.2 | 96.8 | 130 | 35.8 | 105 | 137 | 51.8 | 118 | 148 |
| 175 | 12.1 | 70.5 | 136 | 172 | 28.1 | 96.5 | 10 | 40 | 110 | 164 | 58 | 131 | 172 |
| 200 | 13.8 | 82.9 | 158 | 198 | 10.7 | 133 | 194 | 44.4 | 142 | 191 | 95 | 156 | 187 |
| 225 | 15.5 | 100 | 172 | 210 | 36 | 159 | 215 | 68.5 | 164 | 209 | 117 | 171 | 199 |
| 250 | 17.2 | 113 | 189 | 217 | 61.1 | 181 | 224 | 91.6 | 184 | 218 | 137 | 188 | 208 |
| 275 | 19.0 | 138 | 198 | 222 | 80.3 | 188 | 224 | 108 | 192 | 220 | 149 | 199 | 214 |
| 290 | 20.0 | 159 | 198 | 224 | 90 | 186 | 222 | 115 | 192 | 220 | 153 | 202 | 217 |

APA Constructors require a differential pressure of 7.25 psig or more for optimal performance

Table 9: Capacity of APA Constructors

Capacities in Thousands of SCFH of 0.6 SG Natural Gas (14.7 PSIA and 60° F)

| Inlet Pressure | | Outlet Pressure Setting and Accuracy Class | | | | | | | | | | | |
|----------------|------|--|------|------|---------|------|------|---------|------|------|---------|------|------|
| | | 40 PSIG | | | 45 PSIG | | | 50 PSIG | | | 58 PSIG | | |
| PSIG | Barg | AC5 | AC10 | AC20 | AC5 | AC10 | AC20 | AC5 | AC10 | AC20 | AC5 | AC10 | AC20 |
| 60 | 4.14 | 19.4 | 38.7 | 53.1 | 8.3 | 18.3 | 33.8 | 11.3 | 21.6 | 33.9 | 7.6 | 14.5 | 27.4 |
| 80 | 5.52 | 30.6 | 61.6 | 82.4 | 16.9 | 36.8 | 67.3 | 23.1 | 44.3 | 68.1 | 16.5 | 31 | 56.2 |
| 100 | 6.9 | 38.4 | 77.3 | 107 | 22.9 | 49 | 88.3 | 31.5 | 61.1 | 90.9 | 24.8 | 45.7 | 77.7 |
| 125 | 8.62 | 51.5 | 102 | 133 | 32.2 | 76.2 | 114 | 40.8 | 86.8 | 116 | 33.8 | 62.5 | 102 |
| 150 | 10.3 | 65.2 | 128 | 157 | 41.9 | 106 | 140 | 49.6 | 113 | 142 | 41.8 | 77.4 | 127 |
| 175 | 12.1 | 72.9 | 148 | 178 | 49.2 | 121 | 158 | 59.4 | 134 | 173 | 48.9 | 87.6 | 151 |
| 200 | 13.8 | 137 | 167 | 183 | 62.2 | 139 | 187 | 71.2 | 143 | 191 | 65 | 125 | 170 |
| 225 | 15.5 | 157 | 178 | 191 | 99.4 | 165 | 201 | 117 | 165 | 202 | 76.4 | 144 | 189 |
| 250 | 17.2 | 175 | 192 | 200 | 121 | 177 | 209 | 138 | 176 | 208 | 84.2 | 165 | 208 |
| 275 | 19.0 | 184 | 204 | 208 | 131 | 186 | 213 | 147 | 189 | 213 | 117 | 187 | 218 |
| 290 | 20.0 | 185 | 210 | 214 | 134 | 192 | 216 | 151 | 201 | 216 | 150 | 200 | 220 |

APA Constructors require a differential pressure of 7.25 psig or more for optimal performance

Additional capacity data can be provided. Please contact Cavagna NA for more information.

8 PRODUCT CONFIGURATION

This table shows common set points for popular configurations in North America. Custom set points are available for the delivery pressure, OPSO and UPSO. Please specify all set points in Section 12.

Table 10: Common Configurations

| Regulator | | | OPSO | | UPSO | |
|-----------|-----------|--------------|-----------|--------------|-----------|--------------|
| Model | Set Point | Spring Color | Set Point | Spring Color | Set Point | Spring Color |
| BP | 7" w.c. | Red | 28" w.c. | Red | 4" w.c. | SST |
| | 14" w.c. | White | 1.5 psig | Green | 6" w.c. | SST |
| | 1 psig | Orange | 2.5 psig | Blue | 10" w.c. | Red |
| MP | 2 psig | Light Blue | 4.5 psig | White | 20" w.c. | Red |
| | 5 psig | Dark Grey | 7.25 psig | Brown | 3 psig | Blue |
| AP/APA | 10 psig | Dark Grey | 12.5 psig | White | 5 psig | Blue |
| | 15 psig | Dark Green | 18 psig | Brown | 7 psig | Blue |

9 SPRING SPECIFICATIONS

For recommended/standard settings, refer to Table 10. Additional spring ranges are available.

Table 11: S22 Regulating Spring Ranges

| Model | Part Number | Color | Pressure Range | |
|-------|---------------|-----------------|----------------|-------------|
| | | | PSIG | mbar |
| BP | 32-R-190-0181 | Stainless steel | 4 - 7.2" WC | 10 - 18 |
| | 32-R-190-0182 | Red | 6 - 8" WC | 15 - 20 |
| | 32-R-190-0183 | Green | 7.6 - 10" WC | 19 - 25 |
| | 32-R-190-0184 | Blue | 6 - 12" WC | 15 - 30 |
| | 32-R-190-0144 | White | 10 - 20" WC | 25 - 50 |
| | 32-R-190-0103 | Orange | 16 - 38" WC | 40 - 95 |
| | 32-R-190-0104 | Brown | 33 - 52" WC | 80 - 130 |
| MP | 32-R-190-0022 | Light Blue | 1.7 - 3.3 | 120 - 230 |
| | 32-R-190-0019 | Dark Grey | 2.9 - 5.8 | 200 - 400 |
| | 32-R-190-0099 | Pink | 5.1 - 7.25 | 350 - 500 |
| APA | 32-R-190-0022 | Light Blue | 4.4 - 6.5 | 300 - 450 |
| | 32-R-190-0019 | Dark Grey | 6.5 - 11.6 | 450 - 800 |
| | 32-R-190-0099 | Pink | 10.9 - 14.5 | 750 - 1000 |
| | 32-R-190-0100 | Dark Green | 13.8 - 25.4 | 950 - 1750 |
| | 32-R-190-0014 | Yellow | 21.8 - 42 | 1500 - 2900 |
| | 32-R-190-0015 | Violet | 36.3 - 50.75 | 2500 - 3500 |
| | 32-R-190-0097 | Black | 50.8 - 65 | 3500 - 4500 |

Table 12: VSI-22 OPSO Spring Ranges

| Model | Part Number | Color | Pressure Range | |
|-------|---------------|-----------------|----------------|-------------|
| | | | PSIG | mbar |
| BP | 32-R-190-0015 | Stainless steel | 8 - 16" WC | 20 - 40 |
| | 32-R-190-0195 | Red | 16 - 28" WC | 40 - 70 |
| | 32-R-190-0196 | Green | 28.1 - 56" WC | 70 - 140 |
| | 32-R-190-0101 | Blue | 44.2 - 84" WC | 110 - 210 |
| MP | 32-R-190-0023 | White | 3.7 - 6.1 | 250 - 420 |
| | 32-R-190-0020 | Orange | 4.8 - 6.5 | 330 - 450 |
| | 34-R-190-0024 | Brown | 6.25 - 8.0 | 430 - 550 |
| | 32-R-190-0016 | Light Blue | 8.0 - 13.0 | 550 - 895 |
| APTR | 32-R-190-0101 | Blue | 4.35 - 6.6 | 300 - 455 |
| | 32-R-190-0023 | White | 10.2 - 13.0 | 700 - 900 |
| | 32-R-190-0020 | Orange | 13.1 - 16.6 | 900 - 1150 |
| | 32-R-190-0024 | Brown | 16.25 - 24.4 | 1120 - 1550 |
| | 32-R-190-0016 | Light Blue | 21 - 32.6 | 1450 - 2250 |
| | 32-R-190-0017 | Dark Grey | 29.75 - 40.6 | 2050 - 2800 |
| | 32-R-190-0112 | Pink | 36.3 - 48.5 | 2500 - 3350 |
| | 34-R-190-0102 | Violet | 43.6 - 65.2 | 3000 - 4500 |
| | 34-R-190-0197 | Black | 65.3 - 75.4 | 4500 - 5200 |

Table 13: VSI-22 UPSO Spring Ranges

| Model | Part Number | Color | Pressure Range | |
|-------|---------------|-----------------|----------------|-------------|
| | | | PSIG | mbar |
| BP | 32-R-190-0198 | Stainless steel | 3.2 - 6" WC | 8 - 15 |
| | 32-R-190-0025 | Red | 6 - 20" WC | 15 - 50 |
| | 32-R-190-0026 | Green | 18 - 40" WC | 45 - 100 |
| MP | 32-R-190-0021 | Blue | 1.45 - 3.6 | 100 - 250 |
| | 32-R-190-0199 | White | 3.33 - 6.8 | 230 - 470 |
| APTR | 32-R-190-0200 | Brown | 1.45 - 3.6 | 100 - 250 |
| | 32-R-190-0021 | Blue | 2.9 - 7.25 | 200 - 500 |
| | 32-R-190-0199 | White | 5.8 - 13 | 400 - 900 |
| | 32-R-190-0018 | Orange | 8.7 - 36.25 | 600 - 2500 |
| | 32-R-190-0201 | Light Blue | 29 - 43.5 | 2000 - 3000 |

10 PRODUCT MARKING & IDENTIFICATION

The sample nameplate below in Figure 6 shows the information available on each regulator. These are fixed to the S22 actuator on the spring barrel. The most critical components of an S22 regulator construction can be easily identified by a four or 5 digit code following "Type S22-" in the upper left hand corner of the nameplate. The series of numbers and letters after the dash correlate to Table 14. Table 14 indicates the set point, body style, and safety options of the S22.

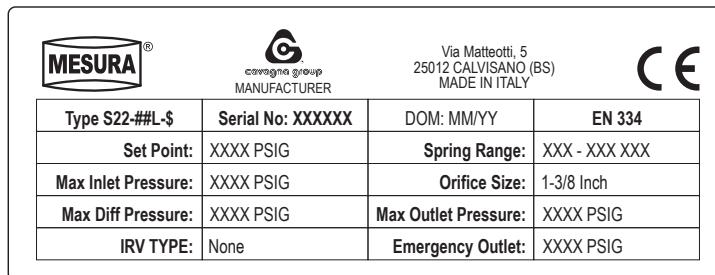


Figure 6: S22 Regulator Nameplate

The S22 may feature a Valve Safety Integrated (VSI-22) into the same body. The VSI-22 is a slam shut valve (SSV) mounted in the same body of the S22, but operates completely independently from the regulator. This SSV will have its own name plate fixed to the diaphragm casing since it is an independent device. An example of this nameplate is below:

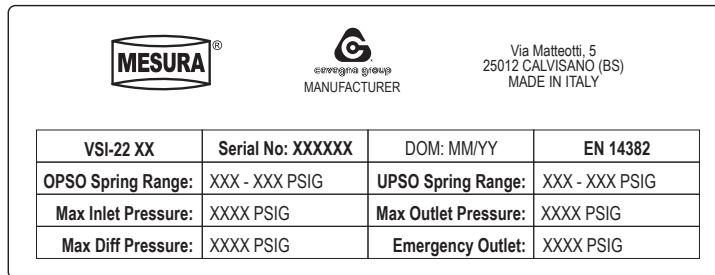


Figure 7: VSI-22 Nameplate

Table 14: S22 Product Coding

| Model | Spring | Body | - | Options | Description |
|-------|--------|------|---|------------------------|-------------|
| S22 | | | | | |
| | 11 | | | 4 - 7.2" WC | SST |
| | 12 | | | 6 - 8" WC | Red |
| | 13 | | | 7.6 - 10" WC | Green |
| | 14 | | | 6 - 12" WC | Blue |
| | 15 | | | 10 - 20" WC | White |
| | 16 | | | 16 - 38" WC | Orange |
| | 17 | | | 33 - 52" WC | Brown |
| | 21 | | | 1.7 - 3.3 | Light Blue |
| | 22 | | | 2.9 - 5.8 | Dark Grey |
| | 23 | | | 5.1 - 7.25 | Pink |
| | 31 | | | 6.5 - 11.6 | Drak Grey |
| | 32 | | | 10.9 - 14.5 | Pink |
| | 33 | | | 13.8 - 25.4 | Dark Greeen |
| | 34 | | | 21.8 - 42.1 | Yellow |
| | 35 | | | 36.3 - 50.75 | Violet |
| | 36 | | | 50.75 - 60 | Black |
| | 41 | | | 4.4 - 6.5 | Light Blue |
| | 42 | | | 6.5 - 11.6 | Dark Grey |
| | 43 | | | 10.9 - 14.5 | Pink |
| | 44 | | | 13.8 - 25.4 | Dark Green |
| | 45 | | | 21.8 - 42.1 | Yellow |
| | 46 | | | 36.3 - 50.75 | Violet |
| | 47 | | | 50.75 - 60 | Black |
| | K | | | 2" CL 125 FF | |
| | L | | | 2" CL 150 RF | |
| | | N | | Regulator Only | |
| | | B | | Integral SSV (VSI-22) | No IRV |
| | | M | | Monitor Construction | |
| | | MB | | Monitor + SSV (VSI-22) | |
| | | R | | Regulator Only | |
| | | S | | Integral SSV (VSI-22) | With IRV |
| | | MR | | Monitor Construction | |
| | | MS | | Monitor + SSV (VSI-22) | |

11 CONFIGURATIONS & DIMENSIONS

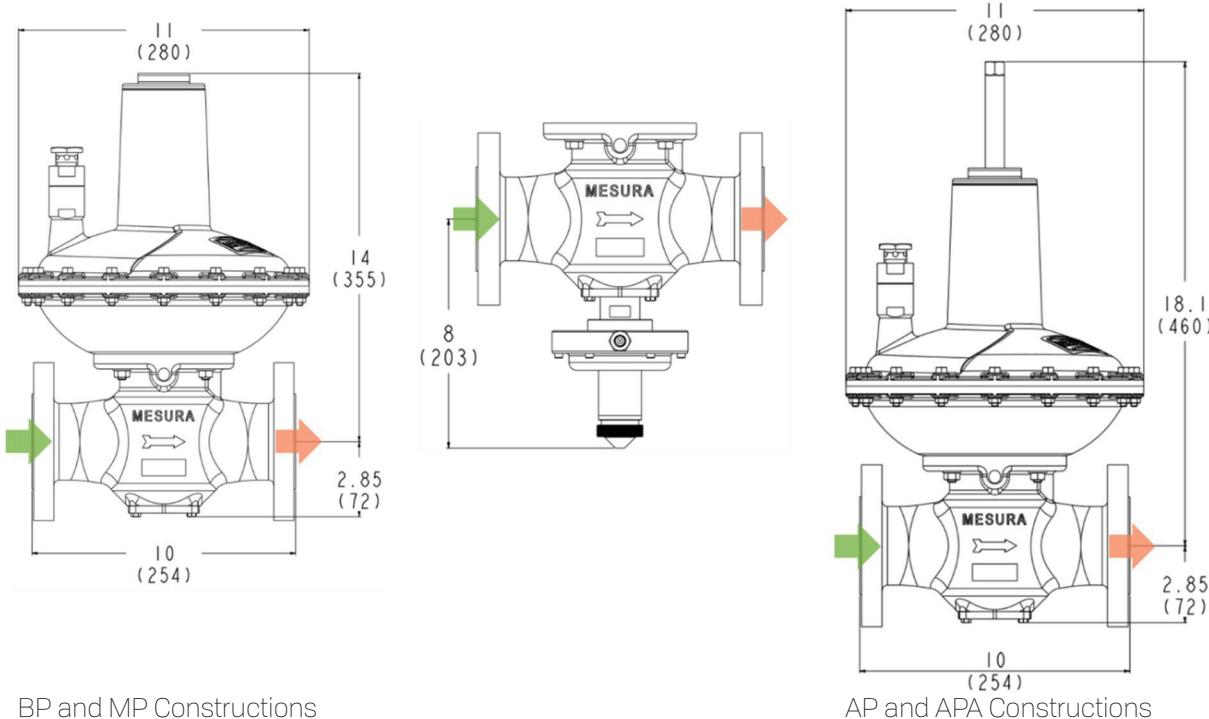


Figure 8: Regulator Dimensions in Inches (mm)

Table 15 below provides additional clearance dimensions that should be considered when installing the S22 to ensure maintenance access

Table 15: S22 Clearance Dimensions

| BP Spring Removal | MP/AP/APA Spring Removal | OPSO/UPSO Spring Removal | Actuator Removal |
|--------------------|--------------------------|--------------------------|--------------------|
| 13 inches (330 mm) | 6.1 inches (155 mm) | 1.5 inches (38 mm) | 3.5 inches (89 mm) |

Table 16: Assembly Weights

| S22 Regulator Only | S22 with VSI-22 |
|--------------------|-----------------|
| 39 lbs | 44 lbs |

Figures 9 and 10 below indicate the position of the sense lines for the regulator and the optional VSI-22. Please specify desired sense line positions or the standard position (F) will be used for the regulator and VSI-22.

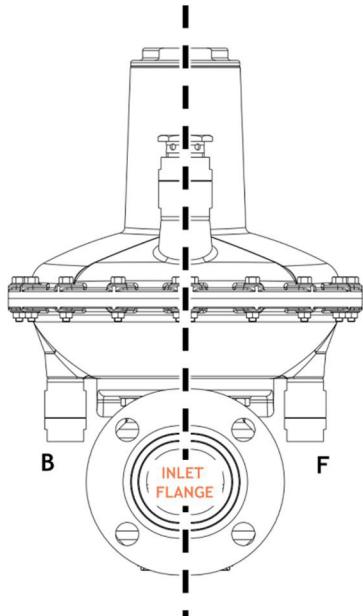


Figure 9: Regulator Sense Line Location
(Flow is into Page)

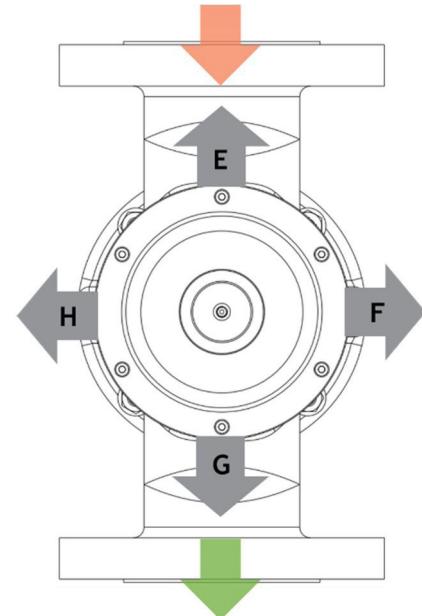


Figure 10: VSI-22 Sense Line Location

12 PRODUCT SELECTION

Choose one option or enter the specific request for each section below. Table 4 above offers common set points, but any set points can be provided upon request.

PRODUCT CONSTRUCTION CODE (Refer to Table 14): S22-_____

DELIVERY PRESSURE

Set Point _____

OVER PRESSURE SHUT OFF

Set Point _____

UNDER PRESSURE SHUT OFF

Set Point _____

REGULATOR VENT PROTECTOR

*Standard Umbrella _____

Inverted Umbrella _____

90 Degree Fitting _____

REGULATOR SENSE LINE POSITION

*Front (F) _____

Back (B) _____

SSV SENSE LINE POSITION

E _____

*F _____

G _____

H _____

SSV VENT PROTECTOR

*90 Degree Fitting _____

Inverted Umbrella _____

Standard Umbrella _____

* Indicates the standard offering that will be provided unless otherwise specified.

THIS DOCUMENT IS INTENDED FOR REFERENCE ONLY. CAVAGNA GROUP DOES NOT ASSUME RESPONSIBILITY FOR THE SELECTION, USE, OR MAINTENANCE OF ANY PRODUCT. THE PURCHASER IS RESPONSIBLE FOR PROPER SELECTION, USE AND MAINTENANCE OF ANY PRODUCT SPECIFIC TO THE APPLICATION IT IS PURCHASED FOR. THIS DOCUMENT DOES NOT PROVIDE ANY GUARANTEE OR WARRANTY REGARDING THE PRODUCTS HEREIN, NOR DOES IT PROVIDE ANY INSTRUCTIONS OR GUIDELINES RELATING TO THE INSTALLATION, USE, OR MAINTENANCE OF ANY PRODUCTS. WARRANTY TERMS AND GENERAL TERMS AND CONDITIONS OF SALE ARE AVAILABLE AT www.cavagnagroup.com

CAVAGNA GROUP RESERVES THE RIGHT TO MODIFY OR CHANGE THE DESIGN, SPECIFICATIONS, OR FEATURES CONTAINED IN THIS DOCUMENT AND THE PRODUCTS SHOWN HEREIN. CONTACT CAVAGNA GROUP OR YOUR CAVAGNA GROUP DISTRIBUTOR FOR THE LATEST INFORMATION OR FOR A COPY OF THE APPLICABLE USER MANUAL (WHICH MUST BE FULLY READ BEFORE USING THE PRODUCT).



A Cavagna Group Company

Cavagna North America Inc.

50 Napoleon Court
Somerset, NJ 08873

info@cavagna.com - www.CavagnaNA.com